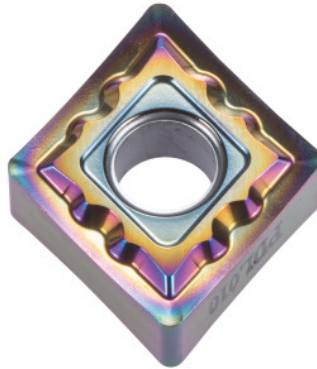



**CNMG 120404, Grade: PDL010**

**Order data**

Order number	250210 PDL010
GTIN	4960664848591
Item class	25E

**Description**

CNMG 120404 PDL010 Grade: PDL010  
 Chip breaker: AH  
 Cutting depth  $a_p$ : 1 - 3.5 mm  
 Feed  $f$ : 0.1 - 0.4 mm/rev.  
 Cutting speed  $v_c$  main application: 200 - 600 m/min

**Technical description**

Number of changes/inserts	4
Grade	PDL010
Cutting speed $v_c$ main application	200 - 600 m/min
Finishing/roughing assignment	Finishing
Chip breaker	AH
Corner radius	0.4 mm
Cutting conditions	slightly interrupted

Coating	coated
ISO code indexable insert	CNMG 120404
Tool material	Carbide
Cutting depth $a_p$	1 - 3.5 mm
Main application	N
Feed $f$	0.1 - 0.4 mm/rev.
Type of product	Indexable insert for turning