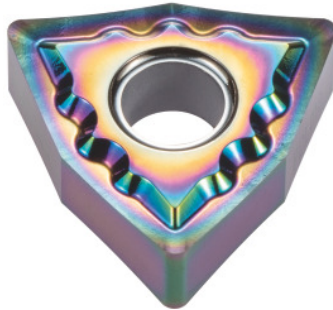


**WN.G 080408, Grade: PDL010****Order data**

Order number	252114 PDL010
GTIN	4960664848584
Item class	25E

Description

WN.G 080408 PDL010 Grade: PDL010
Chip breaker: AH
Tolerance: G
Cutting depth a_p : 1 - 3.5 mm
Feed f : 0.1 - 0.4 mm/rev.
Cutting speed v_c main application: 200 - 600 m/min

Technical description

Feed f	0.1 - 0.4 mm/rev.
ISO code indexable insert	WNMG 080408
Finishing/roughing assignment	Finishing
Main application	N
Tolerance	G
Coating	coated
Chip breaker	AH

Grade	PDL010
Cutting conditions	slightly interrupted
Cutting speed v_c main application	200 - 600 m/min
Number of changes/inserts	6
Tool material	Carbide
Cutting depth a_p	1 - 3.5 mm
Corner radius	0.8 mm
Type of product	Indexable insert for turning