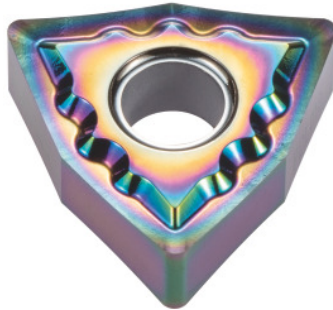



**WN.G 080404, Grade: PDL010**


## Order data

Order number	252112 PDL010
GTIN	4960664848577
Item class	25E

## Technical description

Main application	N
Coating	coated
Cutting speed $v_c$ main application	200 - 600 m/min
Corner radius	0.4 mm
Cutting depth $a_p$	1 - 3.5 mm
Chip breaker	AH
Tool material	Carbide
Feed $f$	0.1 - 0.4 mm/rev.
Grade	PDL010
Cutting conditions	slightly interrupted
Tolerance	G
ISO code indexable insert	WNMG 080404

Finishing/roughing assignment	Finishing
Number of changes/inserts	6
Type of product	Indexable insert for turning