


BDMT 170408 ER-JS, CA6535, Type: S

Order data

Order number	227565 S
GTIN	4960664686223
Item class	25A

Description
Note:

Standard application values for $a_e = 0.3 \times D$.

Exactly 90° up to $a_p = 9$ mm.

Corner radius: 0.8 mm

Feed f_z per tooth: 0.07 – 0.13 mm

Technical description

Type	S
Feed f_z per tooth	0.07 – 0.13 mm
Corner radius	0.8 mm
ISO code indexable insert	BDMT 170408 ER-JS
Grade	CA6535
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm ²	suitable	240 m/min	M
INOX > 900 N/mm ²	suitable	220 m/min	M
Ti > 850 N/mm ²	suitable	30 m/min	S
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		