



Indexable milling cutter 90° MEC17, with threaded shank, Ø D / number of teeth Z: 32/3 mm



Order data

Order number	227515 32/3
GTIN	4960664672950
Item class	250

Description

Version:

Long cutting edges permit exceptionally large cutting depths.

Small number of cutting edges.

Through-coolant: yes

maximum cutting depth $a_{p\max}$: 15.7 mm

Overall length L_{tot} : 40 mm

Mounting thread M: M16

Circular interpolation milling $\varnothing D_{\min}$: 48 mm

Circular interpolation milling $\varnothing D_{\max}$: 62 mm

Ramping angle α_{\max} : 0.61 °

Technical description

Cutting edge $\varnothing D_c$	32 mm
maximum cutting depth $a_{p\max}$	15.7 mm
suitable indexable insert	BDMT 170408
Overall length L_{tot}	40 mm
Insert screw	229709 (T15; 3.5 Nm)
Mounting thread M	M16
Number of cutting edges Z	3

Circular interpolation milling $\varnothing D_{\max}$	62 mm
Circular interpolation milling $\varnothing D_{\min}$	48 mm
Ramping angle α_{\max}	0.61 °
Ramping length L for α_{\max}	23.6 mm
$\varnothing D_3$	25 mm
Shank type	with threaded shank
Setting angle κ	90 °
Milling application	Ramping
Milling application	Circular milling
Milling application	End milling
Through-coolant	yes
Type of product	End / face mill

Accessories

Clamping screw	229709
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