

**Indexable insert for milling BDMT 170408 ER-JT, for indexable milling cutters, PR1210****Order data**

Order number	227567 GG
GTIN	4960664609055
Item class	25A

Description**Note:**

Standard application values for $a_e = 0.3 \times D$.

Exactly 90° up to $a_p = 9$ mm.

Technical description

Feed f_z per tooth	0.09 – 0.27 mm
Type	GG
Corner radius	0.8 mm
ISO code indexable insert	BDMT 170408 ER-JT
Type	PR1210
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Ti > 850 N/mm ²	suitable	50 m/min	S
GG(G)	suitable	180 m/min	K
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		