

 KOMET

**KOMET MicroKom® hi.flex precision boring set, Boring range Ø: 6-125mm**

**Order data**

Order number	238380 6-125
GTIN	
Item class	240

**Description**
**Version:**

- **Adjustment accuracy: 0.01 mm per graduation. Adjustment accuracy 0.002 mm Ø using the vernier for adjustments up to 5 mm radial.**
- **Balanced at the 0-position.**

**Supplied with:**

- 1 fine boring head: No. 238391 ABS50® Ø 6 – 125 mm
- 1 each cartridge: KOMET No. 62863 04400 Ø 25 – 44 mm  
KOMET No. 62863 12500 Ø 44 – 125 mm
- 1 bridge: KOMET No. 62860 12500 Ø 90 – 125 mm
- 1 serrated body: KOMET No. 62861 06300 Ø 25 – 63 mm
- 1 packing piece: KOMET No. 62862 09300
- 1 each boring bar: KOMET No. 62850 00600 Ø 6 – 10 mm  
KOMET No. 62850 01000 Ø 10 – 14 mm  
KOMET No. 62850 01400 Ø 14 – 18 mm  
KOMET No. 62850 01800 Ø 18 – 22 mm  
KOMET No. 62850 02200 Ø 22 – 26 mm
- 4 each indexable inserts: TOGX06T102EN-14 BK60 - KOMET No. 62601 90206  
TOGX090204EN-14 BK60 - KOMET No. 62601 70409
- 2 indexable inserts: WOHX02T2001EL-G12 BK8440 - KOMET No. 62600 00102
- 5 socket-head screws: KOMET No. 62950 00000 - M5×16 mm
- 1 each hexagon key L-wrench: 5IP; 6IP; 8IP; SW3; SW4

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## Technical description

Boring range Ø	6 - 125 mm
Shank	ABS
Through-coolant	yes
Type of product	Boring tool

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## Accessories

KOMET MicroKom® hi.flex precision boring head Boring range Ø 6-125 mm	238391 6-125
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