



## KOMET MicroKom® BluFlex® 2 precision boring set, Boring range Ø: 6-125mm



### Order data

Order number	238398 6-125
GTIN	
Item class	27G

### Description

#### Version:

- **Linearity range: -0.2 to +4.4 mm (-0.0079 to 0.1732 inch) on the Ø.**
- **µ-precise display resolution: 0.001 mm on the Ø.**
- **Internal hexagon wrench allows radial adjustment and clamping of the micro-adjustable drilling head.**
- **Modern high-contrast OLED display directly at the micro-adjustable drilling head.**
- **The display can be rotated through 180°.**
- **Easy to operate directly at the touch display.**
- **Additional Bluetooth® low energy interface for easy display on a commercially-available smartphone with Android™ or IOS 7.**
- **Higher speeds thanks to integral partial balancing.**
- **Very sensitive adjustment permits precise infeed.**
- **Absolute travel measuring system – the absolute and relative slide position is output every time the device is switched on.**
- **Universal ABS® port.**
- **Battery easily replaceable.**
- **1: 1 compatible with the available variations of the previous system.**

#### Supplied with:

1 fine boring head: No. 238392  
 1 each cartridge: KOMET No. 62863 04400 Ø 25 – 44 mm  
 KOMET No. 62863 12500 Ø 44 – 125 mm  
 1 bridge: KOMET No. 62860 12500 Ø 90 – 125 mm

1 serrated body: KOMET No. 62861 06300 Ø 25 – 63 mm  
1 packing piece: KOMET No. 62862 09300  
1 each boring bar: KOMET No. 62850 00600 Ø 6 – 10 mm  
KOMET No. 62850 01000 Ø 10 – 14 mm  
KOMET No. 62850 01400 Ø 14 – 18 mm  
KOMET No. 62850 01800 Ø 18 – 22 mm  
KOMET No. 62850 02200 Ø 22 – 26 mm  
4 each indexable inserts: TOGX06T102EN-14 BK60 - KOMET-No. 62601 90206  
TOGX090204EN-14 BK60 - KOMET-No. 62601 70409  
2 indexable inserts: WOHX02T2001EL-G12 BK8440 - KOMET-No. 62600 00102  
5 socket-head screws: KOMET No. 62950 00000 - M5×16 mm  
1 each hexagon key L-wrench: 5IP; 6IP; 8IP; SW3; SW4

## Technical description

Boring range Ø	6 - 125 mm
Shank	ABS
Through-coolant	yes
Type of product	Boring tool

## Accessories

Fine boring head MicroKom® BluFlex® 2	238392
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