



Indexable milling cutter 90° MEC17, Plain shank, Ø D / number of teeth Z: 32/3 mm



Order data

Order number	227500 32/3
GTIN	4960664396191
Item class	250

Description

Version:

Long cutting edges permit exceptionally large cutting depths.

Small number of cutting edges.

Through-coolant: yes

Cutting edge Ø D_c: 32 mm

Number of cutting edges Z: 3

maximum cutting depth a_{p max}: 15.7 mm

Overhang L₁: 40 mm

Overall length L_{tot}: 130 mm

Shank Ø D_s h6: 32 mm

Technical description

suitable indexable insert	BDMT 170408
Shank Ø D _s h6	32 mm
maximum cutting depth a _{p max}	15.7 mm
Overall length L _{tot}	130 mm
Cutting edge Ø D _c	32 mm
Overhang L ₁	40 mm
Insert screw	229709 (T15; 3.5 Nm)
Number of cutting edges Z	3

Ramping length L for α_{\max}	23.6 mm
Circular interpolation milling $\varnothing D_{\max}$	62 mm
Circular interpolation milling $\varnothing D_{\min}$	48 mm
Ramping angle α_{\max}	0.61 °
$\varnothing D_3$	25 mm
Shank type	Plain shank
Setting angle κ	90 °
Milling application	End milling
Milling application	Circular milling
Milling application	Ramping
Through-coolant	yes
Type of product	End / face mill

Accessories

Clamping screw	229709
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