Garant

Manual vice for drilling machines, Jaw width A: 80mm



Order data

Order number	365035 80
GTIN	4067263515630
Item class	315

Description

Version:

- Sturdy design with strong spindle.
- · Jaws through hardened and ground.
- Precise clamping due to long flat guide.
- One jaw with horizontal and vertical prismatic profiles for round material, one jaw smooth.
- · Both jaws are stepped at the top to clamp flat parts.
- Patent-pending integrated eccentric quick clamping for a secure grip on the drilling machine table.
- The quick clamping in the area of the grooves makes it possible to process the clamped workpiece flexibly and efficiently at any desired position on the entire drilling machine table without re-clamping.

Application:

For clamping components on drilling machines.

Material:

Body and movable jaw made of special cast iron.

Accuracy:

Within **0.10 mm.**

Technical description

Overall height c	65 mm
Clamping slot width	13 mm

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maximum overall length L ₄	280 mm
Base body width B	140 mm
Jaw height C	28 mm
Weight	5.7 kg
Clamping slot spacing	110 mm
Base body length a	238 mm
Clamping range b	120 mm
Jaw width A	80 mm
Colour code for suitable accessories	BM vice, blue
Type of product	Drilling machine vice

Accessories

Spare spindle for drilling machine manual vice for type 60	365037 60
Backstop Type 1	365028 1
Slide for No. 365023	365025
Pair of spare jaws (2 pieces) for quick-release vice or drilling machine vice for type 60	365036 60