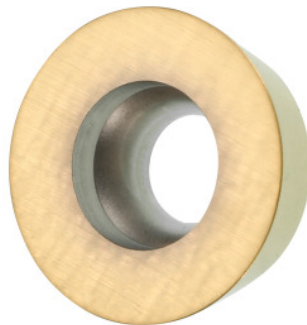


Garant**RDMW 12T3 MOT, HB7605, Type: HART****Order data**

Order number	212277 HART
GTIN	4067263499558
Item class	21A

Description**Version:**

All indexable inserts are suitable for use with carriers that are 0° negative and also with carriers that are 7° positive.

Note:

Standard application values for $a_e = 0.3 \times D$ / $a_{pmax} = 4.0$ mm.

Feed f_z per tooth: 0.16 mm

ISO code indexable insert: RDMW 12T3 MOT

Type: HART

Technical description

ISO code indexable insert	RDMW 12T3 MOT
Tool material	Carbide
Type	HART
Grade	HB7605
Feed f_z per tooth	0.16 mm

Number of changes/inserts	1
Coating	coated
Type of product	Indexable insert for milling

User data

	Suitability	V _c	ISO code
Steel < 1100 N/mm ²	suitable	160 m/min	P
Steel < 1400 N/mm ²	suitable	140 m/min	P
Steel < 55 HRC	suitable	170 m/min	H
Steel < 60 HRC	suitable	160 m/min	H
Steel < 67 HRC	suitable only under restricted conditions	110 m/min	H
wet maximum	suitable only under restricted conditions		
dry	suitable		