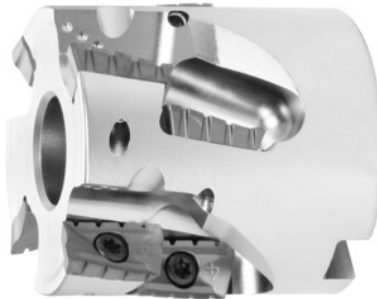




90° indexable milling cutter MECH17, with bore, Ø D / Zeff: 63/4mm



Order data

Order number	227655 63/4
GTIN	4960664579280
Item class	250

Description

Version:

Notched indexable inserts reduce the cutting forces and vibration. Comparatively larger cutting widths a_e can be achieved with the same cutting depth a_p .

Technical description

ISO code indexable insert	BDMT 170408
suitable indexable insert	BD.. 1704
Number of effective inserts Z_{eff}	4
Overall length L_{tot}	70 mm
Insert screw	229709 (T15; 3.5 Nm)
Mounting bore Ø	27 mm
Cutting edge Ø D_c	63 mm
maximum cutting depth $a_{p\text{max}}$	45 mm
Number of indexable inserts	12
Shank type	with bore

Setting angle κ	90 degrees
Milling application	End milling
Through-coolant	no
Type of product	End / face mill

Accessories

Clamping screw	229709
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