

**Garant**

**Vario plus eco blade carrier, concave for face grooving, left-hand, Ø range for groove D1 / D2: 65/85mm**

**Order data**

Order number	274515 65/85
GTIN	4067263950554
Item class	21U

**Description****Version:**

Optimised system stability thanks to multiple screw clamping and form fit.

**Suitable for:**

Toolholder No. 274500 – 274503, 274530, 274531.

**Attention:**

Without clamping screws (these are supplied with the toolholders).

**Note:**

D<sub>1</sub> = minimum Ø for the first first groove / D<sub>2</sub> = minimum Ø for the second groove.

**Technical description**

Series	Eco
maximum cutting depth t <sub>max</sub>	16 mm
maximum 1st groove Ø D <sub>2</sub>	85 mm
minimum 1st groove Ø D <sub>1</sub>	65 mm

suitable indexable insert	No. 273656 – 273749
Application type	left-hand
Through-coolant	yes
Groove width w	2 mm
Type of product	Cartridges