

**Garant**

**Vario plus eco blade carrier, concave for face grooving, left-hand, Ø range for groove D1 / D2: 82/110mm**



## Order data

Order number	274515 82/110
GTIN	4067263950561
Item class	21U

## Description

### Version:

Optimised system stability thanks to multiple screw clamping and form fit.

### Suitable for:

Toolholder No. 274500 – 274503, 274530, 274531.

### Attention:

Without clamping screws (these are supplied with the toolholders).

### Note:

D<sub>1</sub> = minimum Ø for the first first groove / D<sub>2</sub> = minimum Ø for the second groove.

## Technical description

suitable indexable insert	No. 273656 – 273749
maximum 1st groove Ø D <sub>2</sub>	110 mm
minimum 1st groove Ø D <sub>1</sub>	82 mm
Series	Eco

## Data sheet

maximum cutting depth $t_{\max}$	16 mm
Application type	left-hand
Through-coolant	yes
Groove width $w$	2 mm
Type of product	Cartridges