Garant

Vario plus eco blade carrier, concave for face grooving, right-hand, \varnothing range for groove D1 / D2: 90/130mm



Order data

Order number	274518 90/130
GTIN	4067263950868
Item class	21U

Description

Version:

Optimised system stability thanks to multiple screw clamping and form fit.

Suitable for:

Toolholder No. 274500 - 274503, 274530, 274531.

Attention:

Without clamping screws (these are supplied with the toolholders).

Note:

 $D_1 = minimum \varnothing$ for the first groove / $D_2 = minimum \varnothing$ for the second groove.

Technical description

minimum 1st groove \varnothing D ₁	90 mm
suitable indexable insert	No. 273656 – 273749
Series	Eco
maximum 1st groove Ø D ₂	130 mm

Data sheet

maximum cutting depth t _{max}	21 mm
Application type	right-hand
Through-coolant	yes
Groove width w	3 mm
Type of product	Cartridges