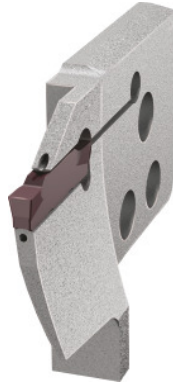


**Garant**

**Vario plus eco blade carrier, concave for face grooving, right-hand, Ø range for groove D1 / D2: 38/55mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 274522 38/55  |
| GTIN         | 4067263962304 |
| Item class   | 21U           |

**Description****Version:**

Optimised system stability thanks to multiple screw clamping and form fit.

**Suitable for:**

Toolholder No. 274500 – 274503, 274530, 274531.

**Attention:**

Without clamping screws (these are supplied with the toolholders).

**Note:**

D<sub>1</sub> = minimum Ø for the first first groove / D<sub>2</sub> = minimum Ø for the second groove.

**Technical description**

|                                     |                     |
|-------------------------------------|---------------------|
| minimum 1st groove Ø D <sub>1</sub> | 38 mm               |
| Series                              | Eco                 |
| suitable indexable insert           | No. 273656 – 273749 |
| maximum 1st groove Ø D <sub>2</sub> | 55 mm               |

|                                  |            |
|----------------------------------|------------|
| maximum cutting depth $t_{\max}$ | 22 mm      |
| Application type                 | right-hand |
| Through-coolant                  | yes        |
| Groove width $w$                 | 4 mm       |
| Type of product                  | Cartridges |