

Vario plus Eco blade carrier straight, right-hand, Groove width w: 4mm



Order data

Order number	274510 4
GTIN	4067263120407
Item class	21U

Description

Suitable for:

Vario plus Eco toolholder No. 274500; 274503; 274530.

Attention:

Without clamping screws (these are supplied with the toolholders).

Note:

With a groove width of 2 mm and 3 mm, the groove depth t_{max} = 21 mm is limited to workpiece \varnothing up to 150 mm. With a workpiece \varnothing > 150 mm, t_{max} = 17 mm applies. With a groove width of 4 mm, the groove depth t_{max} = 28 mm is limited to workpiece \varnothing up to 150 mm. With a workpiece \varnothing > 150 mm, t_{max} = 24 mm applies.

Technical description

suitable indexable insert	No. 273656 – 273749
maximum cutting depth t _{max}	28 mm
Clamping screw	279815 9
Series	Eco

Application type	right-hand
Through-coolant	yes
Type of product	Cartridges