

**Garant****Vario plus Eco blade carrier straight, right-hand, Groove width w: 4mm****Order data**

Order number	274510 4
GTIN	4067263120407
Item class	21U

**Description****Suitable for:**

Vario plus Eco toolholder No. 274500; 274503; 274530.

**Attention:**

Without clamping screws (these are supplied with the toolholders).

**Note:**

With a groove width of 2 mm and 3 mm, the groove depth  $t_{\max} = 21$  mm is limited to workpiece  $\varnothing$  up to 150 mm. With a workpiece  $\varnothing > 150$  mm,  $t_{\max} = 17$  mm applies. With a groove width of 4 mm, the groove depth  $t_{\max} = 28$  mm is limited to workpiece  $\varnothing$  up to 150 mm. With a workpiece  $\varnothing > 150$  mm,  $t_{\max} = 24$  mm applies.

**Technical description**

suitable indexable insert	No. 273656 – 273749
maximum cutting depth $t_{\max}$	28 mm
Clamping screw	279815 9
Series	Vario plus Eco

Application type	right-hand
Through-coolant	yes
Type of product	Cartridges