

## Vario plus Eco blade carrier straight, left-hand, Groove width w: 2mm



## **Order data**

Order number	274511 2
GTIN	4067263120414
Item class	21U

# Description

#### **Suitable for:**

Vario plus Eco toolholder No. 274501; 274502; 274531.

## **Attention:**

Without clamping screws (these are supplied with the toolholders).

#### Note:

With a groove width of 2 mm and 3 mm, the groove depth  $t_{max}$  = 21 mm is limited to workpiece  $\varnothing$  up to 150 mm. With a workpiece  $\varnothing$  > 150 mm,  $t_{max}$  = 17 mm applies. With a groove width of 4 mm, the groove depth  $t_{max}$  = 28 mm is limited to workpiece  $\varnothing$  up to 150 mm. With a workpiece  $\varnothing$  > 150 mm,  $t_{max}$  = 24 mm applies.

# **Technical description**

Clamping screw	279815 9
maximum cutting depth t <sub>max</sub>	21 mm
Series	Eco
suitable indexable insert	No. 273656 – 273749

Application type	left-hand
Through-coolant	yes
Type of product	Cartridges