

Vario plus eco blade carrier straight, left-hand, Groove width w: 2mm



Order data

Order number	274511 2
GTIN	4067263120414
Item class	21U

Description

Suitable for:

Vario plus eco toolholder No. 274501; 274502; 274531.

Attention:

Without clamping screws (these are supplied with the toolholders).

Note:

With a groove width of 2 mm and 3 mm, the groove depth $t_{max} = 21$ mm is limited to workpiece \varnothing up to 150 mm. With a workpiece $\varnothing > 150$ mm, $t_{max} = 17$ mm applies. With a groove width of 4 mm, the groove depth $t_{max} = 28$ mm is limited to workpiece \varnothing up to 150 mm. With a workpiece $\varnothing > 150$ mm, $t_{max} = 24$ mm applies.

Technical description

Clamping screw	279815 9
maximum cutting depth t _{max}	21 mm
Series	Eco
suitable indexable insert	No. 273656 – 273749

Application type	left-hand
Through-coolant	yes
Type of product	Cartridges