

Garant**Vario plus Eco blade carrier straight, left-hand, Groove width w: 3mm****Order data**

Order number	274511 3
GTIN	4067263120421
Item class	21U

Description**Suitable for:**

Vario plus Eco toolholder No. 274501; 274502; 274531.

Attention:

Without clamping screws (these are supplied with the toolholders).

Note:

With a groove width of 2 mm and 3 mm, the groove depth $t_{\max} = 21$ mm is limited to workpiece \varnothing up to 150 mm. With a workpiece $\varnothing > 150$ mm, $t_{\max} = 17$ mm applies. With a groove width of 4 mm, the groove depth $t_{\max} = 28$ mm is limited to workpiece \varnothing up to 150 mm. With a workpiece $\varnothing > 150$ mm, $t_{\max} = 24$ mm applies.

Technical description

maximum cutting depth t_{\max}	21 mm
Series	Vario plus Eco
suitable indexable insert	No. 273656 – 273749
Clamping screw	279815 9

Application type	left-hand
Through-coolant	yes
Type of product	Cartridges