

Garant

Indexable face / shoulder mill 90°, with bore, Ø D / number of teeth Z:
40/4mm



Order data

Order number	215050 40/4
GTIN	4045197132604
Item class	210

Description

Version:

Made of hardened special steel for low vibration and long life. Very good surface finishes are obtained due to projecting flat cutting edge.

Note:

To use all **4 cutting edges**, the insert **always has to be turned in the indicated direction**.
 Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size 9IP**.

Technical description

Mounting bore Ø	16 mm
Cutting edge Ø D _c	40 mm
suitable indexable insert	SOMT 09T304
Overall length L _{tot}	40 mm
Pack of insert screws	219810 (9IP; 2.2 Nm)
Number of cutting edges Z	4
Shank type	with bore

Setting angle κ	90 degrees
Milling application	End milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	End / face mill

Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 9IP	674252 9IP
Set of insert screws pack of 1010-piece	219810
Torque screwdriver, fixed setting set torque 2,2 N·m	211750 2,2