

Garant**Indexable insert for NC spotting drill, HB7735, Type: 16****Order data**

Order number	231515 16
GTIN	4045197264183
Item class	21Y

Description**Application:**

For NC spot drilling and chamfering. Also suitable for stationary use for face turning on the lathe.

Suitable for engraving.**Note:**

$a_p = 4 \text{ mm}$, $f = 0.03 \text{ mm}$.

ISO code: SOGT 11T303

Technical description

Type	16
ISO code	SOGT 11T303
Number of changes/inserts	4
Grade	HB7735
Tool material	Carbide
Type of product	Indexable insert for drilling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	250 m/min	N
Aluminium (short chipping)	suitable	250 m/min	N
Alu > 10% Si	suitable	250 m/min	N
Ti > 850 N/mm ²	suitable	65 m/min	S
GG(G)	suitable	110 m/min	K
CuZn	suitable	250 m/min	N
wet maximum	suitable		
dry	suitable only under restricted conditions		