

Garant
HiPer-Drill base body, 1.5×D, Ø DC: 18mm

Order data

Order number	231600 18
GTIN	4045197602572
Item class	21S

Description
Version:

- **Very high feed rates and maximum performance due to optimally matched geometries and materials.**
- **Precise positioning of the cutter insert due to Vee insert seating and secure clamping by the centre bore.**
- **High concentricity when assembled. (For holes up to IT9 accuracy)**
- **Shank support for optimum stability in operation.**

Application:

For stationary and rotating use. For holes up to IT9 accuracy.

Note:

The insert screw must be replaced after every fifth change of cutter insert.

Further sizes up to Ø 50.99 mm available on request.

Clamp in a hydraulic chuck (such as No. 302026 size 20) for optimum radial run-out.

For optimum stability, clamp the drill so the overhang is as short as possible.

Technical description

Dia. range D_c	18 - 18.99 mm
Shank $\varnothing D_s$	25 mm
Clamping screw	231999 8IP1 (1.2 Nm)
Reach L_1	29 mm
Shank length L_s	56 mm
Series	HiPer-Drill

Number of cutting edges Z	2
Overall length L	114 mm
Version	1.5×D
Shank	ISO 9766
Use for drilling	limited drilling with oblique exit
Use for drilling	limited drilling through a stack
Use for drilling	limited oblique spot drilling
Use for drilling	limited cross-drilling
Through-coolant	yes
Type of product	Indexable drill

Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP	674252 8IP
Torque screwdriver, fixed setting set torque 1,2 N·m	211750 1,2
Torx Plus® screw Drive 8IP1	231999 8IP1