

**Garant**

**Side / parting off milling cutter with collar Steel width ap = 1.5 mm, Ø D / number of teeth Z: 125/10mm**

**Order data**

Order number	218422 125/10
GTIN	4045197533814
Item class	21P

**Description****Version:**

High-performance parting-off milling cutter system with choice of either collar and **low-cost steel blade** or collar and **high-precision temperature-resistant HSS blade**.

**Application:**

For slitting and parting off milling. For high repetition accuracy in series production it is preferable to use the HSS blade.

**Use of the advertising text:**

For slitting and parting off milling. For high repetition accuracy in series production it is preferable to use the HSS blade.

Order number: 218440 to 218444 (see main catalogue)

**Attention:**

Please order the assembly key No. 279940 separately.

**Note:**

HSS spare blades can be ordered extra.

Side and parting-off milling cutters available up to Ø D = 200 mm.

**Technical description**

maximum cutting depth $a_{e\ max}$	33.5 mm
Overall length $L_{tot}$ for $a_p$ 1.5 mm	64.4 mm
Overall length $L_{tot}$ for $a_p$ 2.2 mm	65 mm
suitable indexable insert	XC.. 1113
Base toolholder $\varnothing d_2$	58 mm
Overall length $L_{tot}$ for $a_p$ 3.1 mm	65.8 mm
Cutting edge $\varnothing D_c$	125 mm
Collar $\varnothing d_1$	58 mm
Mounting bore $\varnothing$	32 mm
Number of cutting edges Z	10
Shank type	with bore
Through-coolant	no
Type of product	Side milling cutter