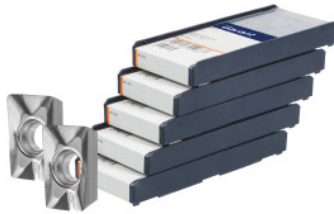


Garant
APHT 100305 FR, HU7815, Type: ALU


Order data

Order number	GG2125 ALU
GTIN	4067263577393
Item class	GGN

Description

Version:

Inserts with highly positive geometry and helical cutting edges.

Suitable for:

HOLEX GG2123, GG2124 as well as GARANT and HOLEX shoulder mill 90° No. 215800 – 215870.

Content:

50 × 215939 ALU

Note:

Standard application values

For $a_e = 0.3 \times D$ / $a_p \text{ max} = 4.8 \text{ mm}$.

Technical description

Feed f_z per tooth	0.12 mm
ISO code indexable insert	APHT 100305 FR
Grade	HU7815
Tool material	Carbide
Insert thickness	3.5 mm
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	700 m/min	N
Aluminium (short chipping)	suitable	600 m/min	N
Alu > 10% Si	suitable	400 m/min	N
CuZn	suitable	500 m/min	N
Graphite, GRP, CRP	suitable	400 m/min	N
wet maximum	suitable		

Accessories

APHT 100305 FR Type ALU

215939 ALU