

Garant
ANGX 10T308ZESR, HB9715, Type: HART


Order data

| | |
|--------------|---------------|
| Order number | GG2132 HART |
| GTIN | 4067263078869 |
| Item class | GGN |

Description

Suitable for:

GARANT Power Q Mini high feed rate indexable milling cutters No. 213052 – 213058.

Content:

50 × 213068 HART

Note:

 Standard application values for $a_e = 0.5...1 \times D/a_{p\max}$.

Technical description

| | |
|---------------------------------------|------------|
| Feed f_z per tooth | 0.5 mm |
| Contents | 50 |
| ISO code indexable insert | ANGX10T308 |
| Grade | HB9715 |
| Tool material | Carbide |
| recommended cutting depth $a_{p\max}$ | 0.4 mm |
| maximum cutting depth $a_{p\max}$ | 1 mm |
| Programming radius at $a_{p\max}$ | 1.6 mm |
| Number of changes/inserts | 4 |

Type of product

Indexable insert for milling

User data

| | Suitability | V_c | ISO code |
|----------------|--------------------|----------------------|-----------------|
| Steel < 55 HRC | suitable | 80 m/min | H |
| Steel < 60 HRC | suitable | 50 m/min | H |
| Steel < 65 HRC | suitable | 35 m/min | H |
| GG(G) | suitable | 355 m/min | K |
| Air | suitable | | |

Accessories

ANGX 10T308ZESR Type HART

213068 HART