

Garant**APMT 100305 TR, HB7520, Type: UNI****Order data**

Order number	GG2129 UNI
GTIN	4067263078838
Item class	GGN

Description**Version:**

Inserts with highly positive geometry and helical cutting edges.

Suitable for:

HOLEX GG2123, GG2124 as well as GARANT and HOLEX shoulder mill 90° No. 215800 – 215870.

Content:

50 × 215880 UNI

Note:

Standard application values

For $a_e = 0.3 \times D$ / $a_p \text{ max} = 4.8 \text{ mm}$.

Technical description

ISO code indexable insert	APMT 100305 TR
Grade	HB7520
Tool material	Carbide
Insert thickness	3.55 mm
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	300 m/min	P
Steel < 750 N/mm ²	suitable	250 m/min	P
Steel < 900 N/mm ²	suitable	240 m/min	P
Steel < 1100 N/mm ²	suitable only under restricted conditions	160 m/min	P
Steel < 1400 N/mm ²	suitable only under restricted conditions	125 m/min	P
INOX < 900 N/mm ²	suitable	180 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	160 m/min	M
GG(G)	suitable	220 m/min	K
Uni	suitable		
Oil	suitable		
wet maximum	suitable only under restricted conditions		
dry	suitable		

Accessories

APMT 100305 TR Type UNI

215880 UNI