

Garant
ANGX 10T308ZEER, HB9640, Type: ST900


Order data

Order number	GG2130 ST900
GTIN	4067263078845
Item class	GGN

Description

Suitable for:

GARANT Power Q Mini high feed rate indexable milling cutters No. 213052 – 213058.

Content:

50 × 213064 ST900

Note:

Standard application values for $a_e = 0.5...1 \times D/a_{p\max}$.

Technical description

Contents	50
Feed f_z per tooth	0.9 mm
ISO code indexable insert	ANGX10T308
Grade	HB9640
Tool material	Carbide
recommended cutting depth $a_{p\max}$	0.8 mm
maximum cutting depth $a_{p\max}$	1 mm
Programming radius at $a_{p\max}$	1.6 mm
Number of changes/inserts	4

Type of product

Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	330 m/min	P
Steel < 750 N/mm ²	suitable	280 m/min	P
Steel < 900 N/mm ²	suitable	240 m/min	P
dry	suitable		
Air	suitable		

Accessories

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