

Garant**Value pack indexable insert ANGX 10T308ZEER, HB9540****Order data**

Order number	GG2131 ST1400
GTIN	4067263078852
Item class	GGN

Description**Suitable for:**

GARANT Power Q Mini high feed rate indexable milling cutters No. 213052 – 213058.

Content:

50 × 213066 ST1400

Note:

Standard application values for $a_e = 0.5...1 \times D/a_{p \max}$.

Technical description

Contents	50
Feed f_z per tooth	0.9 mm
ISO code indexable insert	ANGX10T308
Type	HB9540
Tool material	Carbide
recommended cutting depth $a_{p \max}$	0.8 mm
maximum cutting depth $a_{p \max}$	1 mm
Programming radius at $a_{p \max}$	1.6 mm
Number of changes/inserts	4

Type of product

Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 750 N/mm ²	suitable	260 m/min	P
Steel < 900 N/mm ²	suitable	240 m/min	P
Steel < 1100 N/mm ²	suitable	220 m/min	P
Steel < 1400 N/mm ²	suitable	180 m/min	P
wet maximum	suitable only under restricted conditions		
Air	suitable		

Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/GG2131-ST1400>