

Garant**XNEX 080608, HB735, Type: UNI**

Order data

Order number	GG2140 UNI
GTIN	4067263078944
Item class	GGN

Description

Suitable for:

GARANT shoulder mill 90° No. 215101 and HOLEX shoulder mill 90° No. 215102.

Content:

50 × 215192 UNI

Note:Standard application values for $a_e = 0.3 \times D$ / $a_p = 3\text{mm}$.

Technical description

Contents	50
ISO code indexable insert	XNEX080608
Grade	HB735
Tool material	Carbide
maximum cutting depth $a_{p\text{max}}$	4 mm
Number of changes/inserts	6
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	300 m/min	P
Steel < 750 N/mm ²	suitable	260 m/min	P
Steel < 900 N/mm ²	suitable	240 m/min	P
Steel < 1100 N/mm ²	suitable	220 m/min	P
Steel < 1400 N/mm ²	suitable	200 m/min	P
INOX < 900 N/mm ²	suitable	140 m/min	M
INOX > 900 N/mm ²	suitable	110 m/min	M
Uni	suitable		
wet maximum	suitable		
wet minimum	suitable		
dry	suitable		
Air	suitable		

Accessories

XNEX 080608 Type UNI

215192 UNI