



## Shoulder mill 90°, Weldon shank, Ø D / number of effective cutting edges Z: 20/3mm



### Order data

Order number	GG2124 20/3
GTIN	4067263078968
Item class	GGN

### Description

#### Version:

Same as No. 215803 20/3.

#### Note:

Use GARANT torque screwdriver TQ No. 211750 size 1.2 with bit No. 674252 size 8IP.

### Technical description

Shank Ø D <sub>s</sub> h6	20 mm
Circular interpolation milling Ø D <sub>min</sub>	37 mm
Ø D <sub>3</sub>	17 mm
Overhang L <sub>1</sub>	40 mm
suitable indexable insert	AP.. 1003..
Ramping angle α <sub>max</sub>	0.96 degrees
Pack of insert screws	219814 (8IP; 1.2 Nm)
Cutting edge Ø D <sub>c</sub>	20 mm
Overall length L <sub>tot</sub>	90 mm

Ramping length L for $\alpha_{\max}$	14.85 mm
Number of cutting edges Z	3
Circular interpolation milling $\varnothing D_{\max}$	38 mm
Shank type	Weldon shank
Setting angle $\kappa$	90 degrees
Milling application	Ramping
Machining strategy	MTC
Type of product	End / face mill

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## Accessories

Shoulder mill 90° $\varnothing D$ 20/3 mm	215803 20/3
Set of insert screws 10-piece	219814