

Garant**XNEX 080608, HB7635, Type: INOX**

Order data

Order number	GG2139 INOX
GTIN	4067263078937
Item class	GGN

Description

Suitable for:

GARANT shoulder mill 90° No. 215101 and HOLEX shoulder mill 90° No. 215102.

Content:

50 × 215188 INOX

Note:Standard application values for $a_e = 0.3 \times D$ / $a_p = 3\text{mm}$.

Technical description

Contents	50
Feed f_z per tooth	0.13 mm
ISO code indexable insert	XNEX080608
Grade	HB7635
Tool material	Carbide
maximum cutting depth $a_{p\text{max}}$	4 mm
Number of changes/inserts	6
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm ²	suitable	190 m/min	M
INOX > 900 N/mm ²	suitable	130 m/min	M
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		

Accessories

XNEX 080608 Type INOX

215188 INOX