



Shoulder mill 90°, Weldon shank, Ø D / number of effective cutting edges Z: 16/2mm



Order data

Order number	GG2123 16/2
GTIN	4067263078951
Item class	GGN

Description

Version:

Same as No. 215803 16/2.

Note:

Use GARANT torque screwdriver TQ No. 211750 size 1.2 with bit No. 674252 size 8IP.

Technical description

Number of cutting edges Z	2
Ø D ₃	13 mm
Shank Ø D _s h6	16 mm
Circular interpolation milling Ø D _{min}	29 mm
Circular interpolation milling Ø D _{max}	30 mm
Ramping angle α _{max}	1.32 degrees
Overall length L _{tot}	85 mm
Overhang L ₁	37 mm
Pack of insert screws	219814 (8IP; 1.2 Nm)

Ramping length L for α_{\max}	10.85 mm
suitable indexable insert	AP.. 1003..
Cutting edge $\varnothing D_c$	16 mm
Shank type	Weldon shank
Setting angle κ	90 degrees
Milling application	Ramping
Machining strategy	MTC
Type of product	End / face mill

Accessories

Shoulder mill 90° $\varnothing D 16/2$ mm	215803 16/2
Set of insert screws 10-piece	219814