

**Garant**
**XNEX 080608, HU7710, Type: ALU**


## Order data

Order number	GG2136 ALU
GTIN	4067263078906
Item class	GGN

## Description

**Version:**

6 edges ensure good value for money, due to a low price per cutting edge.

**Suitable for:**

GARANT shoulder mill 90° No. 215101 and HOLEX shoulder mill 90° No. 215102.

**Content:**

50 × 215184 ALU

**Note:**

Standard application values for  $a_e = 0.3 \times D$  /  $a_p = 3\text{mm}$ .

## Technical description

Feed $f_z$ per tooth	0.15 mm
Contents	50
ISO code indexable insert	XNEX080608
Grade	HU7710
Tool material	Carbide
maximum cutting depth $a_{p,max}$	4 mm
Number of changes/inserts	6
Type of product	Indexable insert for milling

## User data

	Suitability	V <sub>c</sub>	ISO code
Alu plastics	suitable	1320 m/min	N
Aluminium (short chipping)	suitable	1320 m/min	N
Alu > 10% Si	suitable	1100 m/min	N
wet maximum	suitable		
dry	suitable		

## Accessories

XNEX 080608 Type ALU

215184 ALU