

**Garant**
**XNEX 080608, HB7525, Type: ST900**


## Order data

Order number	GG2137 ST900
GTIN	4067263078913
Item class	GGN

## Description

**Version:**

6 edges ensure good value for money, due to a low price per cutting edge.

**Suitable for:**

GARANT shoulder mill 90° No. 215101 and HOLEX shoulder mill 90° No. 215102.

**Content:**

50 × 215185 ST900

**Note:**

Standard application values for  $a_e = 0.3 \times D$  /  $a_p = 3\text{mm}$ .

## Technical description

Contents	50
Feed $f_z$ per tooth	0.18 mm
ISO code indexable insert	XNEX080608
Grade	HB7525
Tool material	Carbide
maximum cutting depth $a_{p,max}$	4 mm
Number of changes/inserts	6
Type of product	Indexable insert for milling

## User data

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Steel < 500 N/mm <sup>2</sup>	suitable	335 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	300 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	280 m/min	P
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		

## Accessories

XNEX 080608 Type ST900

215185 ST900