

Garant**Finish milling head, radius, HB730, Ø D h10: 10mm****Order data**

Order number	210330 10
GTIN	4045197523303
Item class	21M

Technical description

Flute length L_2	12.5 mm
Head length l	18 mm
Cutter $\varnothing D$	10 mm
Feed f_z for side milling in steel $< 900 \text{ N/mm}^2$	0.05 mm
Arbor size	10 mm
Corner rounding r_v	0,5
Number of cutting edges Z	6
Series	TopCut
Grade	HB730
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle	50 degrees
Direction of infeed	horizontal
Cutting width a_e for milling operation	$0.1 \times D$ for side milling mm
Machining strategy	HPC

Through-coolant	no
suitable arbor	GARANT TopCut
Type of product	Cutter insert for milling

User data

	Suitability	V _c	ISO code
Steel < 500 N/mm ²	suitable	210 m/min	P
Steel < 750 N/mm ²	suitable	170 m/min	P
Steel < 900 N/mm ²	suitable	150 m/min	P
Steel < 1100 N/mm ²	suitable	130 m/min	P
Steel < 1400 N/mm ²	suitable only under restricted conditions	110 m/min	P
Steel < 55 HRC	suitable only under restricted conditions	50 m/min	H
Steel < 60 HRC	suitable only under restricted conditions	40 m/min	H
INOX < 900 N/mm ²	suitable	80 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	50 m/min	M
Ti > 850 N/mm ²	suitable only under restricted conditions	80 m/min	S
GG(G)	suitable	160 m/min	K
Oil	suitable only under restricted conditions		
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	suitable only under restricted conditions		
Air	suitable		

Accessories

Plug-in adapter for torque wrench Type 8X3	219986 8X3
Assembly wrench Type 8X3	219987 8X3