

**HOLEX**
**HOLEX Pro INOX solid carbide high-performance drill, plain shank DIN 6535 HA, AlTiN, Ø DC m7: 3,8mm**

**Order data**

Order number	GG2490 3,8
GTIN	4067263086703
Item class	GGN

**Description**
**Version:**
**Same as No. 122490.**

Efficient drilling especially for use in **stainless and acid-resistant steels**.

Straight main cutting edges with **optimised cutting edge design** for improved chip breaking behaviour. Enlarged chip grooves for **excellent chip evacuation**. Increased wear resistance due to **improved carbide substrate** and **high temperature resistant coating**.

**Note:**

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

Form HB available at the same price, using No. GG2491.

Form HB only available from  $\geq \varnothing 3$  mm.

**Technical description**

Number of cutting edges Z	2
Flute length $L_c$	24 mm
Tolerance nominal $\varnothing$	m7
Contents	5

Standard	DIN 6537 K
Overall length L	66 mm
Shank $\varnothing D_s$	6 mm
Feed f in stainless steel < 900 N/mm <sup>2</sup>	0.06 mm/rev.
recommended maximum drilling depth L <sub>2</sub>	18.3 mm
Nominal $\varnothing D_c$	3.8 mm
Series	Pro Inox
Coating	AlTiN
Tool material	Solid carbide
Version	4xD
Point angle	140 degrees
Shank	DIN 6535 HA to h6
Through-coolant	yes, with 25 bar
Colour ring	blue
Type of product	Twist Drill

## User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	140 m/min	N
Alu > 10% Si	suitable only under restricted conditions	120 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	120 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	110 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	90 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	80 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	55 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	45 m/min	M
Ti > 850 N/mm <sup>2</sup>	suitable	35 m/min	S

wet maximum	suitable
wet minimum	suitable only under restricted conditions

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## Accessories

HOLEX Pro INOX solid carbide high-performance drill, plain shankDIN 6535 HA Ø DC m7 3,8 mm	122490 3,8
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