

HOLEX
HOLEX Pro INOX solid carbide high-performance drill, plain shank DIN 6535 HB, AlTiN, Ø DC m7: 3,8mm

Order data

Order number	GG2491 3,8
GTIN	4067263086451
Item class	GGN

Description
Version:
Same as No. 122490.

 Efficient drilling especially for use in **stainless and acid-resistant steels.**

 Straight main cutting edges with **optimised cutting edge design** for improved chip breaking behaviour. Enlarged chip grooves for **excellent chip evacuation**. Increased wear resistance due to **improved carbide substrate** and **high temperature resistant coating**.

Note:

 Flute length $L_c = L_2 + 1.5 \times D_c$.

Technical description

Contents	5
recommended maximum drilling depth L_2	18.3 mm
Overall length L	66 mm
Tolerance nominal \varnothing	m7
Nominal $\varnothing D_c$	3.8 mm

Flute length L_c	24 mm
Shank $\varnothing D_s$	6 mm
Feed f in stainless steel $< 900 \text{ N/mm}^2$	0.06 mm/rev.
Number of cutting edges Z	2
Standard	DIN 6537 K
Series	Pro Inox
Coating	AlTiN
Tool material	Solid carbide
Version	4xD
Point angle	140 degrees
Shank	DIN 6535 HB to h6
Through-coolant	yes, with 25 bar
Colour ring	blue
Type of product	Twist Drill

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	140 m/min	N
Alu $> 10\%$ Si	suitable only under restricted conditions	120 m/min	N
Steel $< 500 \text{ N/mm}^2$	suitable	120 m/min	P
Steel $< 750 \text{ N/mm}^2$	suitable	110 m/min	P
Steel $< 900 \text{ N/mm}^2$	suitable	90 m/min	P
Steel $< 1100 \text{ N/mm}^2$	suitable	80 m/min	P
INOX $< 900 \text{ N/mm}^2$	suitable	55 m/min	M
INOX $> 900 \text{ N/mm}^2$	suitable	45 m/min	M
Ti $> 850 \text{ N/mm}^2$	suitable	35 m/min	S
wet maximum	suitable		

wet minimum

suitable only under
restricted conditions

AccessoriesHOLEX Pro INOX solid carbide high-performance drill, plain
shankDIN 6535 HA Ø DC m7 3,8 mm

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shankDIN 6535 HB Ø DC m7 3,8 mm

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