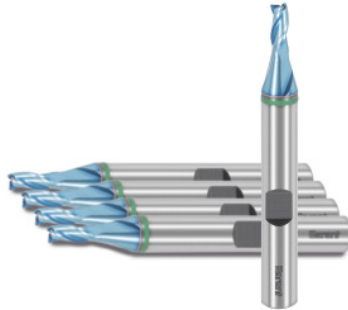


## Garant

### GARANT Master Steel solid carbide mini milling cutter HPC, TiAlN, Ø e8 DC: 10mm



#### Order data

Order number	GG2291 10
GTIN	4067263091783
Item class	GGN

#### Description

##### Version:

**Extra short cutter** for maximum stability. **Shank length to DIN** for improved support of the tool in the holder. This significantly increases the tool life.

**Save the regrinding costs:** It is cheaper to use a carbide mini slot drill to the limit of wear and throw it away, than to regrind it.

**Same as No. 202291.**

#### Technical description

Shank form	HB
Helix angle	30 degrees
Shank	DIN 6535 HB to h6
Corner chamfer angle	90 degrees
Direction of infeed	horizontal, oblique and vertical
Overall length L	66 mm
Feed $f_z$ for slot milling in steel < 900 N/mm <sup>2</sup>	0.05 mm

No. of teeth Z	3
Flute length $L_c$	16 mm
Cutting edge $\varnothing D_c$	10 mm
Shank $\varnothing D_s$	10 mm
Contents	5
Tolerance nominal $\varnothing$	e8
Feed $f_z$ for side milling in steel < 900 N/mm <sup>2</sup>	0.06 mm
Series	Master Steel
Coating	TiAlN
Tool material	Solid carbide
Standard	Works standard
Type	N
Cutting width $a_e$ for milling operation	0.3×D for side milling
Cutting width $a_e$ for milling operation	0.5×D for side milling
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End / face mill

## User data

	Suitability	$V_c$	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	290 m/min	N
Alu > 10% Si	suitable only under restricted conditions	240 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	140 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	120 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	100 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	70 m/min	P

Steel < 1400 N/mm <sup>2</sup>	suitable	50 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	90 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	70 m/min	M
Ti > 850 N/mm <sup>2</sup>	suitable only under restricted conditions	40 m/min	S
GG(G)	suitable	85 m/min	K
Uni	suitable		
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		

## Accessories

GARANT Master Steel solid carbide mini-milling cutterHPC  
Ø e8 DC 10 mm

202291 10

GARANT Master Steel solid carbide mini milling cutterHPC  
Ø e8 DC 10 mm

202289 10