

Garant
Milling head, 45° chamfer HPC, uncoated, Ø D h10: 25mm

Order data

Order number	210350 25
GTIN	4045197543158
Item class	21M

Description
Note:

Standard application values for slots milled from solid at $a_{p\ max} \leq 0.5 \times D$.

Technical description

Flute length L_2	25 mm
Cutter Ø D	25 mm
Head length l	45 mm
Corner chamfer width at 45°	0.5 mm
Feed f_z for side milling in short-chipping aluminium	0.28 mm
Feed f_z for slot milling in short-chipping aluminium	0.22 mm
Arbor size	24 mm
Corner chamfer angle	45 degrees
Overall length L	71 mm
Coating	uncoated
Series	TopCut
Grade	HU730
Tool material	Solid carbide
Standard	Manufacturer's standard

Type	W
Helix angle	42 degrees
Direction of infeed	horizontal and oblique
Cutting width a_e for milling operation	0.3×D for side milling mm
Cutting width a_e for milling operation	Full slot cutting depth 1×D mm
Machining strategy	HPC
Through-coolant	no
suitable arbor	GARANT TopCut
Type of product	Cutter insert for milling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	530 m/min	N
Aluminium (short chipping)	suitable	500 m/min	N
Alu > 10% Si	suitable	450 m/min	N
CuZn	suitable only under restricted conditions	320 m/min	N
Oil	suitable only under restricted conditions		
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	suitable only under restricted conditions		
Air	suitable only under restricted conditions		

Accessories

Assembly wrench Type 21X5	219987 21X5
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Plug-in adapter for torque wrench Type 21X5

219986 21X5