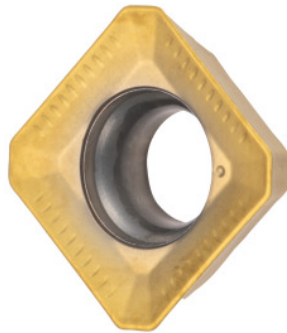


Garant**SEKT 1204 AFTN, HB7625, Type: INOX****Order data**

Order number	214241 INOX
GTIN	4067263095279
Item class	21A

Description**Note:**

Standard application values for $a_e = 0.5 \dots 1 \times D$ / $a_{p\max} = 3.5$ mm.

Technical description

Feed f_z per tooth	0.19 mm
Type	INOX
Insert thickness E	4.76 mm
ISO code indexable insert	SEKT 1204 AFTN
Grade	HB7625
Tool material	Carbide
Number of changes/inserts	4
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm ²	suitable	160 m/min	M
INOX > 900 N/mm ²	suitable	110 m/min	M
Ti > 850 N/mm ²	suitable only under restricted conditions	40 m/min	S
wet maximum	suitable only under restricted conditions		
dry	suitable		