

Garant**Value pack parting-off insert neutral, Groove width w (mm) / quantity: 3,1/50**

Order data

Order number	GG2710 3,1/50
GTIN	4067263096412
Item class	GGN

Description

Suitable for:

Parting-off tools No. 273552 – 273558 and 273562 – 273570.

Technical description

Contents	273115 3.1
Feed f	0.1 mm/rev.
Tolerance groove width w	± 0.1 mm
Corner radius R	0.2 mm
Quantity	50
Grade	HB7130
Main application	M
Type of product	Indexable insert for grooving

User data

	Suitability	V_c	ISO code
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INOX < 900 N/mm ²	suitable	110 m/min	M
INOX > 900 N/mm ²	suitable	90 m/min	M
Ti > 850 N/mm ²	suitable	40 m/min	S
continuous	suitable		
irregular	suitable only under restricted conditions		
wet maximum	suitable		

Accessories

Parting-off insertneutral Groove width w 3,1 mm	273115 3,1
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