



Value pack parting-off insert neutral

Order data

Order number	GG2715 2,2/50
GTIN	4067263096719
Item class	GGN

Description

Suitable for:

Parting-off tool No. 273000.

Technical description

Feed f	0.07 mm/rev.
Contents	273010 2.2
Quantity	50
Corner radius R	0.2 mm
Tolerance groove width w	± 0.1 mm
Type	HBX25
Main application	P
Secondary application	M
Type of product	Indexable insert for grooving

User data

	Suitability	V _c	ISO code
Steel < 500 N/mm ²	suitable	120 m/min	P
Steel < 750 N/mm ²	suitable	100 m/min	P
Steel < 900 N/mm ²	suitable	90 m/min	P

Steel < 1100 N/mm ²	suitable	80 m/min	P
INOX < 900 N/mm ²	suitable	80 m/min	M
INOX > 900 N/mm ²	suitable	60 m/min	M
GG(G)	suitable	80 m/min	K
continuous	suitable		
dry	suitable		

Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/GG2715-2,2/50>