



**Parting-off / grooving insert neutral, HBG25, Groove width w (mm) / quantity:
3/30**



Order data

| | |
|--------------|---------------|
| Order number | GG2720 3/30 |
| GTIN | 4067263096740 |
| Item class | GGN |

Description

Version:

Grooving tools No. 278005; 278015 – 278056.

Technical description

| | |
|--------------------------|-------------------------------|
| Corner radius R | 0.3 mm |
| Quantity | 30 |
| Tolerance groove width w | ± 0.04 mm |
| Contents | 278029 3 |
| Feed f | 0.07 - 0.2 mm/rev. |
| Grade | HBG25 |
| Main application | P |
| Secondary application | M |
| Type of product | Indexable insert for grooving |

User data

| | Suitability | V _c | ISO code |
|--------------------------------|---|----------------|----------|
| Steel < 500 N/mm ² | suitable | 150 m/min | P |
| Steel < 750 N/mm ² | suitable | 130 m/min | P |
| Steel < 900 N/mm ² | suitable | 120 m/min | P |
| Steel < 1100 N/mm ² | suitable | 100 m/min | P |
| INOX < 900 N/mm ² | suitable | 100 m/min | M |
| INOX > 900 N/mm ² | suitable only under restricted conditions | 80 m/min | M |
| GG(G) | suitable | 140 m/min | K |
| Uni | suitable | | |
| continuous | suitable | | |
| irregular | suitable only under restricted conditions | | |
| wet maximum | suitable | | |

Accessories

| | |
|--|----------|
| Parting-off / grooving insertneutral Groove width w 3 mm | 278029 3 |
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