



**Parting-off / grooving insert neutral, HBG25, Groove width w (mm) / quantity: 4/30**



## Order data

Order number	GG2720 4/30
GTIN	4067263096764
Item class	GGN

## Description

### Version:

Grooving tools No. 278005; 278015 – 278056.

## Technical description

Quantity	30
Contents	278029 4
Corner radius R	0.3 mm
Feed f	0.1 - 0.26 mm/rev.
Tolerance groove width w	±0.04 mm
Grade	HBG25
Main application	P
Secondary application	M
Type of product	Indexable insert for grooving

## User data

	Suitability	V <sub>c</sub>	ISO code
Steel < 500 N/mm <sup>2</sup>	suitable	150 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	130 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	120 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	100 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	100 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable only under restricted conditions	80 m/min	M
GG(G)	suitable	140 m/min	K
Uni	suitable		
continuous	suitable		
irregular	suitable only under restricted conditions		
wet maximum	suitable		

## Accessories

Parting-off / grooving insertneutral Groove width w 4 mm	278029 4
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