



Parting-off / grooving insert Full radius, HBG25, Groove width w (mm) / quantity: 4/30



Order data

Order number	GG2722 4/30
GTIN	4067263097105
Item class	GGN

Description

Version:

Grooving tools No. 278015 – 278056.

Technical description

Corner radius R	0.3 mm
Feed f	0.1 - 0.26 mm/rev.
Quantity	30
Contents	278036 4
Tolerance groove width w	± 0.04 mm
Grade	HBG25
Main application	P
Secondary application	M
Type of product	Indexable insert for grooving

User data

	Suitability	V _c	ISO code
Steel < 500 N/mm ²	suitable	150 m/min	P
Steel < 750 N/mm ²	suitable	130 m/min	P
Steel < 900 N/mm ²	suitable	120 m/min	P
Steel < 1100 N/mm ²	suitable	100 m/min	P
INOX < 900 N/mm ²	suitable	100 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	80 m/min	M
GG(G)	suitable	140 m/min	K
Uni	suitable		
continuous	suitable		
irregular	suitable only under restricted conditions		
wet maximum	suitable		

Accessories

Parting-off / grooving insert Full radius Groove width w 4 mm

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