

Garant**Parting-off/grooving insert, HB7020, Groove width w (mm) / quantity: 3/30****Order data**

| | |
|--------------|---------------|
| Order number | GG2736 3/30 |
| GTIN | 4067263097402 |
| Item class | GGN |

Description**Version:**Chip beaker for small \varnothing and reduction in cutting forces.**Technical description**

| | |
|--------------------------|-------------------------------|
| Feed f | 0.07 - 0.2 mm/rev. |
| Corner radius R | 0.2 mm |
| Quantity | 30 |
| Tolerance groove width w | ± 0.03 mm |
| Contents | 273701 3 |
| Grade | HB7020 |
| Main application | P |
| Secondary application | M |
| Type of product | Indexable insert for grooving |

User data

| | Suitability | V_c | ISO code |
|--------------------------------|---|----------------------|-----------------|
| Steel < 500 N/mm ² | suitable | 220 m/min | P |
| Steel < 750 N/mm ² | suitable | 180 m/min | P |
| Steel < 900 N/mm ² | suitable | 170 m/min | P |
| Steel < 1100 N/mm ² | suitable | 140 m/min | P |
| Steel < 1400 N/mm ² | suitable only under restricted conditions | 120 m/min | P |
| INOX < 900 N/mm ² | suitable | 140 m/min | M |
| INOX > 900 N/mm ² | suitable | 130 m/min | M |
| Ti > 850 N/mm ² | suitable | 60 m/min | S |
| GG(G) | suitable | 200 m/min | K |
| CuZn | suitable | 250 m/min | N |
| Uni | suitable | | |
| continuous | suitable | | |
| wet maximum | suitable | | |
| dry | suitable only under restricted conditions | | |

Accessories

Parting-off / grooving insert Groove width w 3 mm

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