

Garant**Turning insert, medium machining TCGT, HU7310, M: 110202/30****Order data**

Order number	GG2680 110202/30
GTIN	4067263098317
Item class	GGN

Technical description

Contents	260980 HU7310
Cutting depth a_p	0.15 - 2.75 mm
Cutting speed v_c main application	350 - 600 mm/min
Quantity	30
Feed f	0.1 - 0.3 mm/rev.
ISO code indexable insert	TCGT110202
Grade	HU7310
Chip breaker	AM
Type of product	Indexable insert for turning

User data

	Suitability	V_c	ISO code
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Alu plastics	suitable	24 m/min	N
Aluminium (short chipping)	suitable	25 m/min	N
Alu > 10% Si	suitable	10 m/min	N
Steel < 500 N/mm ²	suitable	24 m/min	P
Steel < 750 N/mm ²	suitable	20 m/min	P
Steel < 900 N/mm ²	suitable	15 m/min	P
Steel < 1100 N/mm ²	suitable only under restricted conditions	8 m/min	P
INOX < 900 N/mm ²	suitable	8 m/min	M
CuZn	suitable only under restricted conditions	15 m/min	N
Uni	suitable		
Oil	suitable		
wet maximum	suitable		

Accessories

TC.T 110202 Grade HU7310

260980 HU7310