

**Garant****Turning insert, medium machining TCGT, HU7310, M: 110204/50****Order data**

Order number	GG2680 110204/50
GTIN	4067263098348
Item class	GGN

**Technical description**

Contents	260982 HU7310
Cutting depth $a_p$	0.25 - 2.75 mm
Cutting speed $v_c$ main application	350 - 600 mm/min
Quantity	50
Feed $f$	0.1 - 0.3 mm/rev.
ISO code indexable insert	TCGT110204
Grade	HU7310
Chip breaker	AM
Type of product	Indexable insert for turning

**User data**

	Suitability	$V_c$	ISO code
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Alu plastics	suitable	24 m/min	N
Aluminium (short chipping)	suitable	25 m/min	N
Alu > 10% Si	suitable	10 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	24 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	20 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	15 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable only under restricted conditions	8 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	8 m/min	M
CuZn	suitable only under restricted conditions	15 m/min	N
Uni	suitable		
Oil	suitable		
wet maximum	suitable		

## Accessories

TC.T 110204 Grade HU7310

260982 HU7310