

**Garant**
**T-slot cutter, Weldon shank,  $\varnothing D$  / Zeff: 25/2mm**

**Order data**

Order number	218300 25/2
GTIN	4045197608079
Item class	210

**Description**
**Version:**

End mill with clamping face and internal coolant supply. Deeply recessed at the cutting area to allow working in very deep slots. Anti-corrosion surface treatment.

**Application:**

For slots to DIN 650.

**Note:**

Coolant feed via the internal coolant supply is preferable in order to achieve optimum chip clearance. Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

**Technical description**

suitable indexable insert	SP.T 060304
Shank $\varnothing D_s$ h6	16 mm
Overall length $L_{tot}$	82 mm
Number of effective inserts $Z_{eff}$	2
Pack of insert screws	219840 (8IP; 1.2 Nm)
Collar $\varnothing d_1$	13 mm
Overhang $L_1$	31 mm
Cutting edge $\varnothing D_c$	25 mm
Slot depth $a_p$	11 mm

Corner chamfer angle	90 degrees
Number of indexable inserts	4
Shank type	Weldon shank
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Slot milling cutter

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## Accessories

Torque screwdriver, fixed setting set torque 1,2 N·m	211750 1,2
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP	674252 8IP
Set of insert screws 10 pieces	219840