

**Garant**
**APET 133504 FR diamond-coated, HB7810, Type: ALU**

**Order data**

Order number	215308 ALU
GTIN	4045197601155
Item class	21B

**Description**
**Note:**

Standard application values for  $a_e = 0.25 \times D$  /  $a_p = 4$  mm,  $a_{p_{max}} = 6$  mm.

Corner radius: 0.4 mm

Feed  $f_z$  per tooth: 0.2 mm

**Technical description**

Feed $f_z$ per tooth	0.2 mm
Type	ALU
Corner radius	0.4 mm
ISO code indexable insert	APET 133504 FR
Grade	HB7810
Tool material	Carbide
Type of product	Indexable insert for milling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Alu plastics	suitable	600 m/min	N
Aluminium (short chipping)	suitable	600 m/min	N
Alu > 10% Si	suitable	550 m/min	N
Graphite, GRP, CRP	suitable		
wet maximum	suitable only under restricted conditions		
dry	suitable		